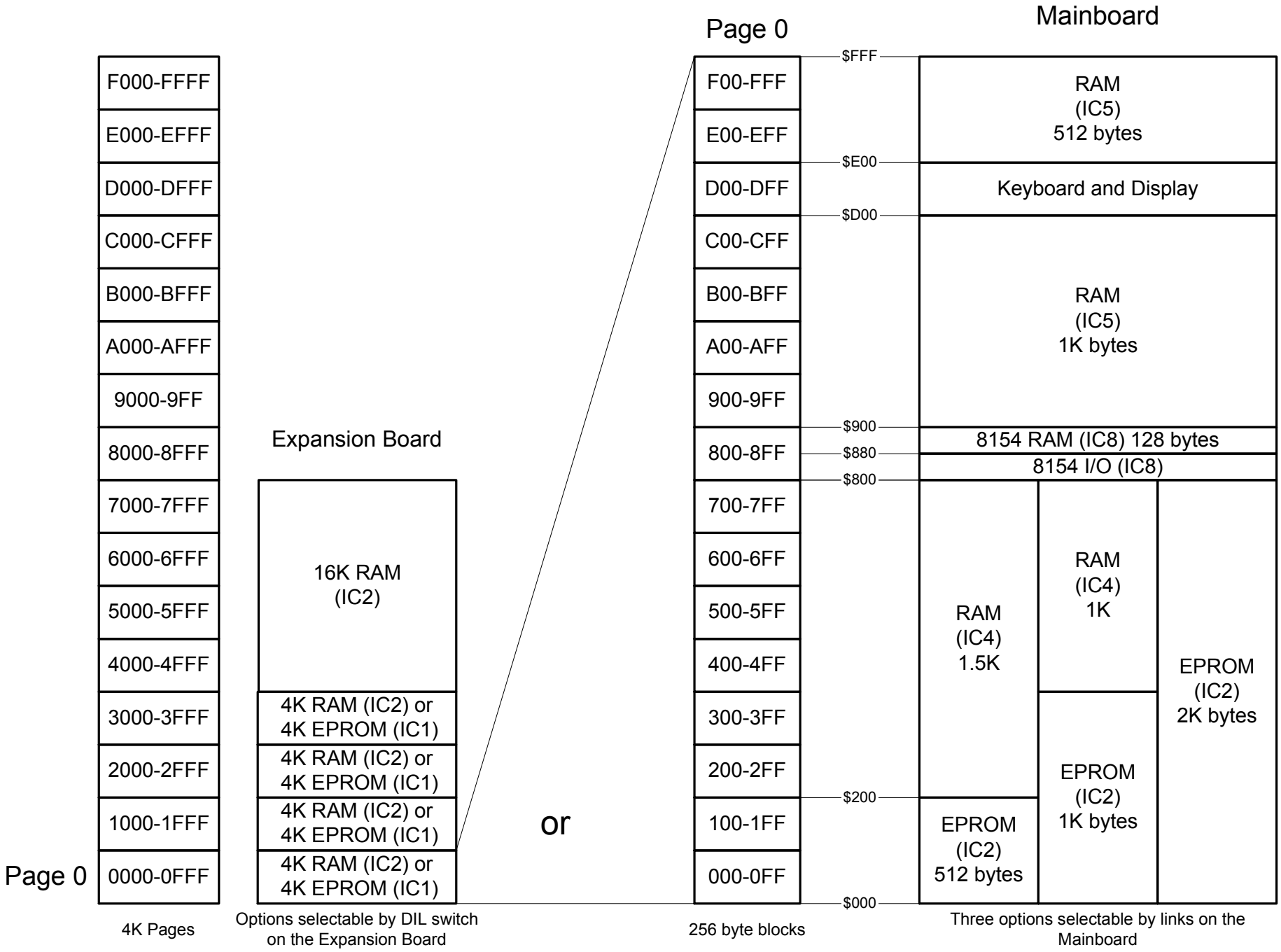MK14E Memory Map