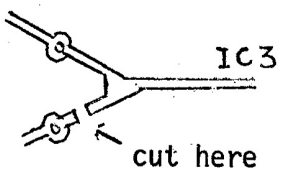
Cut these connections :

Pin 9 IC16	to	pin 10 of IC16
Pin 2 of IC16	to	pin 10 of IC16
Pin 9 of IC16	to	pin 9 of IC17
Pin 4 of IC18	to	pin 5 of IC18
Pin 3 of IC18	to	junction of C6 and R11
reset button to	0V	

Remove R5.

Locate the region shown below on the underside of the board and make the cut indicated.



Make these connections :

Pin 1 of IC16	to	pin 2 of IC18
Pin 2 of IC16	to	pin 12 of IC18
Pin 3 of IC16	to	pin 10 of IC16
Pin 3 of IC18	to	pin 36 of IC1
Pin 8 of IC16	to	pin 9 of IC17
Pin 9 of IC16	to	pin 4 of IC18
Pin 6 of IC17	to	pin 10 of IC17
Pin 8 of IC17	to	pin 13 of IC2
Pin 5 of IC18	to	junction of C6 and R1
reset button to	+5V (was to 0V)	

Finally, swap round R1 and C6 making sure the polarity of C6 is correct (i.e. turn it round).

The MK14 will now address the first 2K of memory in a non-degenerate way.

0000 to 01FF will contain the monitor.
0200 to 07FF is available for the user.